

5/3

DART AEROSPACE LTD	Work Order:	22598
Description: Fitting	Part Number:	D3198-1
Dwg: D3198 Rev. A	Qty:	20
Ref:		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KJ	05.03.02	20
2	PG	Issue P/O: <u>20047706</u> Email or Ship DXF file to vendor Laser Cut D3198-1 fitting as per Dwg D3198 Material release note is required	U	05.03.11	20
3	RG	Receive and Inspect for transit damage Ensure material release note is attached	CD	05/04/11	20
4	QC6	Inspect dimensions as per Dwg D3198	Z	05-04-12	20
5	GA	Deburr if necessary	CPL	05/04/12	20
6	GB	Form D3198-1 as per Dwg D3198 Identify as D3198-1	SB	05/05/05	20
7	QC5	Inspect work to Step 6	Z	05-05-05	20
8	FP	Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3	FF	05/5/5	20
9	QC3	Inspect Powder Coat	Z	05-05-05	20
10	ST	Identify and Stock	CD	05/05/04	20
11	AC	Cost / part <u>10,37</u>	S	05-05-10	20
12	DC	Close W/O <u>10,37</u> Inspect Level 21	KJ	05.05.10	20

Rev	Date	Change	Revised By	Approved
A	03.11.11	New Issue	KJ/RF	KJ

RELEASED

04.01.06 KJ

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

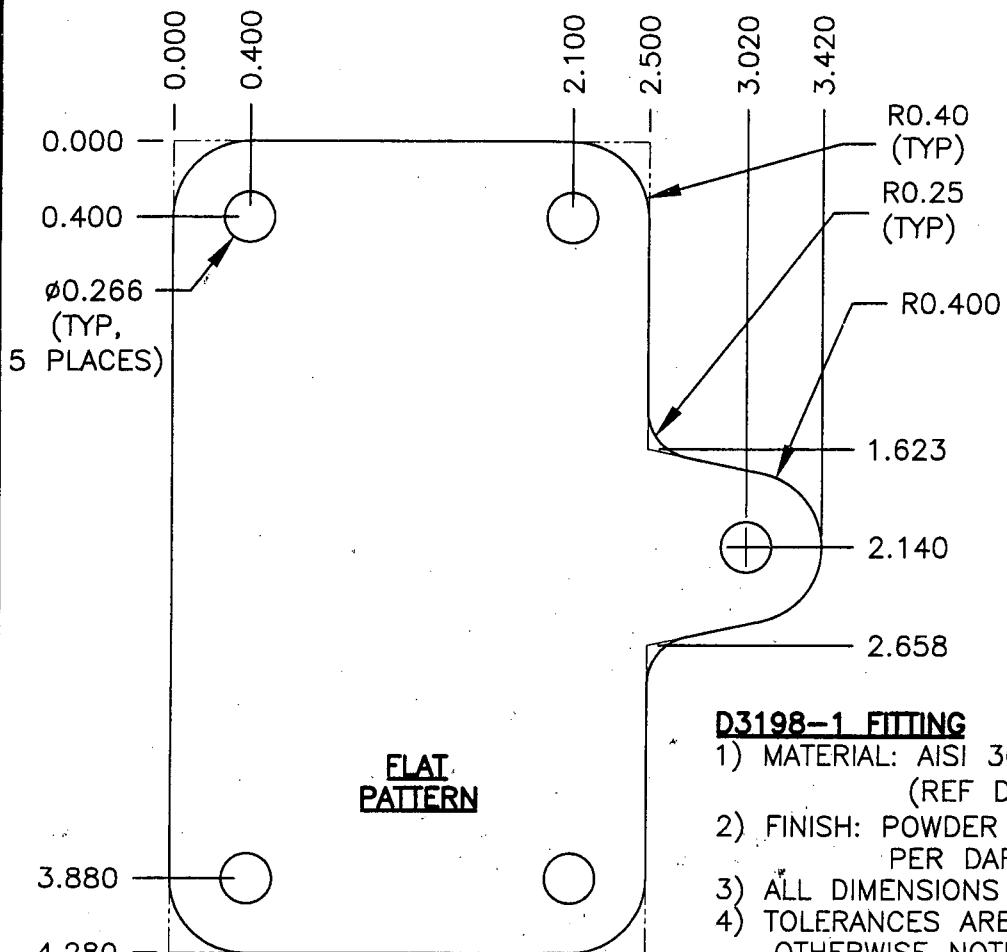
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART

DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO. D3198 REV. A SHEET 1 OF 1
DATE	03.09.26			TITLE FITTING SCALE 1:1
A	03.09.26	NEW ISSUE		

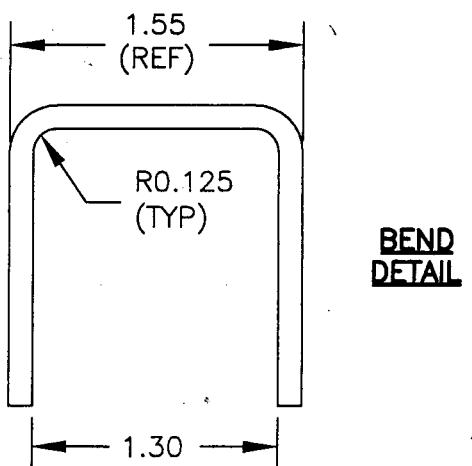
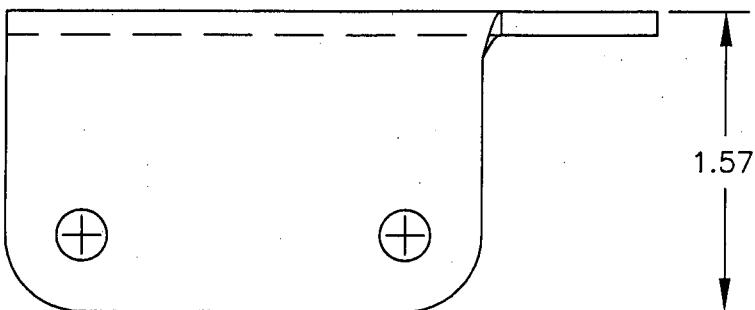


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RETURN TO
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SUBJECT TO CHANGE
WITHOUT NOTICE
WORK ORDER
NO. 22598

D3198-1 FITTING

- 1) MATERIAL: AISI 304/316 SS SHEET 0.125 THICK (REF DART SPEC. M304S11GA)
- 2) FINISH: POWDER COAT GREY SANTEX (4.3.5.6) PER DART QSI 005 4.3
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015

RELEASED
03.10.10 *[Signature]*



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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Mar 01, 2005
11:34 am

Work Order No	:	0022598	Department Code:
Project Name	:	D3198-1	Burden Flags : NNNNNNN
Project For	:	WK513	WO Status : Open
Work Order Type	:	Main	Invoice State : Not Invoiced
Main WO Number	:		Invoice Date :
House Part Number	:	D3198-1	Invoice Number :
Description	:	Fitting	Invoice Amount : 0.00
Manufactured	:	Yes	
Amount Req'd	:	20	
Amount Done	:	0	Order Entry No :
Start Date	:	03-01-05	OE Value : 0.00
Est Finish Date	:	03-15-05	
Act Finish Date	:		Est Margin : 0.000%
Drawings Reqd	:	No	Actual Margin : 0.000%
Ok for Approval	:		
Approval Rec'd	:		\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden	: 0.00	, 0.00	0.00		
<hr/>					
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/ (Loss)	: 0.00	0.00

